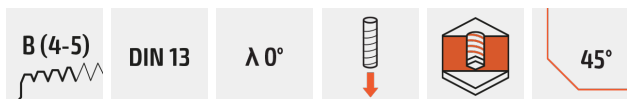


T00021T00400001

HSSE machine taps for through holes straight flute, corrected entry



Details

Counterbore diameter	
dv	M4
Diameter of cutting edge	
D	4,00
Thread pitch	
P	0,70
Overall Length	
L	63
Cutting length	
l	12,00
Neck Relief Length	
l1	21,0
Shank Diameter	
d	4,50
Flat	
a	3,40
Number of Flutes	
Z	3
References standard	
Norm	DIN 371
Pre-hole	
Dpr	3,30

Materials

Coatings

Balinit® TiN (NIT)

Alternative Coatings

Vaporized (VA)

This tool is available in 26 diameters and 2 coatings.

 Please consider the environment, before printing this document.