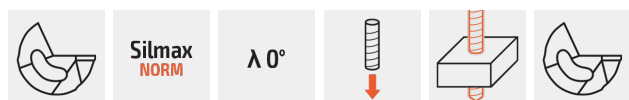
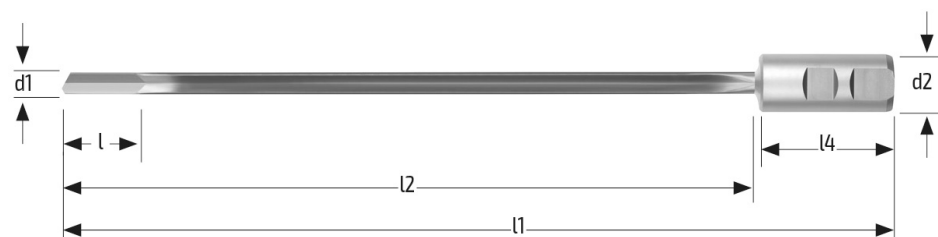




Visit the online  
Product Sheet

# PCS50010145

Single-lip drill with brazed drill head for machining centres



## Details

|                           |       |
|---------------------------|-------|
| Diameter of cutting edge  |       |
| d1                        | 20,00 |
| Shank Diameter            |       |
| d2 h6                     | 32,00 |
| Shank length              |       |
| L4                        | 60,0  |
| Flute length              |       |
| L2                        | 638,0 |
| Overall Length            |       |
| L1                        | 700   |
| Cutting length            |       |
| L                         | 45,00 |
| Number of Flutes          |       |
| Z                         | 1     |
| Shank references standard |       |
| Rif. gambo                | HB    |

## Materials

|                                       |             |
|---------------------------------------|-------------|
| Steel < 800 n/mm <sup>2</sup>         | <div></div> |
| Steel < 1000 n/mm <sup>2</sup>        | <div></div> |
| Steel < 1300 n/mm <sup>2</sup>        | <div></div> |
| Mould steel                           | <div></div> |
| Ferritic/Martensitic steel            | <div></div> |
| Austenitic steel                      | <div></div> |
| PH Duplex                             | <div></div> |
| Grey cast iron                        | <div></div> |
| Aluminium                             | <div></div> |
| Copper                                | <div></div> |
| Thermoplastic resin                   | <div></div> |
| Difficult-to-machine Superalloys      | <div></div> |
| Very difficult-to-machine Superalloys | <div></div> |

## Coatings

Uncoated (HM0)

## Alternative Coatings

Titanium



Hardened steel 32 ÷ 42 HRC



This tool is available in 34 diameters.

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