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Product Sheet

PCS50010023

Single-lip drill with brazed drill head for machining centres



Details

Diameter of cutting edge d1	6,50
Shank Diameter d2 h6	25,00
Shank length L4	56,0
Flute length L2	242,0
Overall Length L1	300
Cutting length L	33,00
Number of Flutes Z	1
Shank references standard Rif. gambo	HB

Materials

Steel < 800 n/mm ²	
Steel < 1000 n/mm ²	
Steel < 1300 n/mm ²	
Mould steel	
Ferritic/Martensitic steel	
Austenitic steel	
PH Duplex	
Grey cast iron	
Aluminium	
Copper	
Thermoplastic resin	
Difficult-to-machine Superalloys	
Very difficult-to-machine Superalloys	

Coatings

Uncoated (HM0)

Alternative Coatings

Titanium



Hardened steel 32 ÷ 42 HRC



This tool is available in 34 diameters.

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