

HSS

SGR

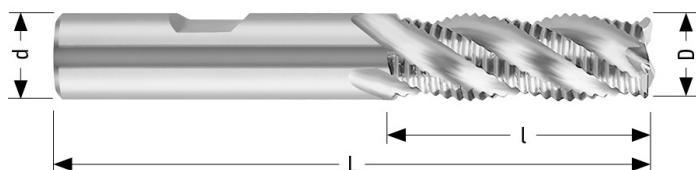
093F

Frese a Sgrossare in HSSCo8

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Product Sheet

NIG093F18

Roughing end mill, medium version

Silmax
NORM $\lambda 30^\circ$
 $\gamma 12^\circ$ 

45°

Details

Diameter of cutting edge	
D k12	18,00
Shank Diameter	
d	16,00
Overall Length	
L	105
Cutting length	
l	45,00
Chamfering	
45°	0,60
Number of Flutes	
Z	4
Shank references standard	
Shank ref.	FORMB

Materials

Steel < 800 n/mm²Steel < 1000 n/mm²

Grey cast iron

Coatings

Balinit® Alcrona (NIG)

Alternative Coatings

Uncoated (SIL)

This tool is available in 13 diameters and 2 coatings.

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