

HSS

SGR

060B

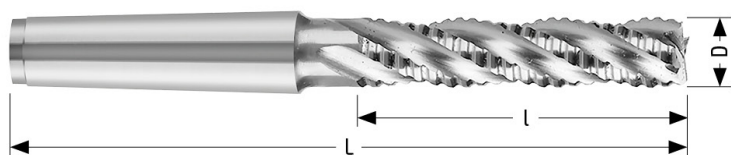
Frese a Sgrossare in HSSCo8



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Product Sheet

NIG060B22

Roughing end mill, long version



ISO
1641/I
DIN
845L

λ 30°
 γ 12°



45°

Details

Diameter of cutting edge	
D k12	22,00
Shank Diameter	
d	23,83
Overall Length	
L	177
Cutting length	
l	75,00
Chamfering	
45°	0,70
Number of Flutes	
Z	4
Shank references standard	
Shank ref.	FORMC

Materials

Steel < 800 n/mm ²	
Steel < 1000 n/mm ²	
Grey cast iron	

Coatings

Balinit® Alcrona (NIG)

Alternative Coatings

Uncoated (SIL)

This tool is available in 11 diameters and 2 coatings.

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