

HSS

SGR

052F

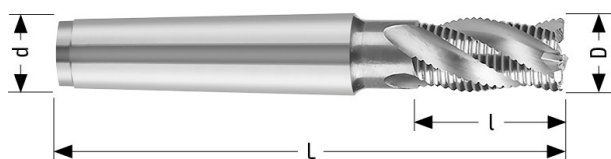
Frese a Sgrossare in HSSCo8



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Product Sheet

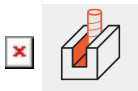
NIG052F18

Roughing end mill, regular version



ISO
1641/I
DIN
845K

λ 30°
 γ 12°



Details

Diameter of cutting edge	
D k12	18,00
Shank Diameter	
d	17,78
Overall Length	
L	117
Cutting length	
l	32,00
Chamfering	
45°	0,60
Number of Flutes	
Z	4
Shank references standard	
Shank ref.	FORMC

Materials

Steel < 800 n/mm ²	
Steel < 1000 n/mm ²	
Grey cast iron	

Coatings

Balinit® Alcrona (NIG)

Alternative Coatings

Uncoated (SIL)

This tool is available in 10 diameters and 2 coatings.

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