

HSS

SGR

038F

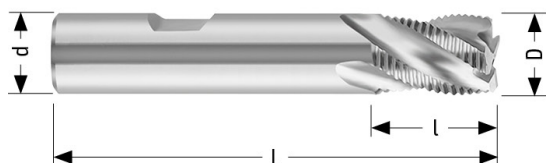
Frese a Sgrossare in HSSCo8



Visit the online  
Product Sheet

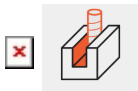
# NIG038F14

Roughing end mill, regular version



ISO  
1641/I  
DIN  
327

$\lambda$  30°  
 $\gamma$  12°



## Details

|                           |       |
|---------------------------|-------|
| Diameter of cutting edge  |       |
| D k12                     | 14,00 |
| Shank Diameter            |       |
| d                         | 12,00 |
| Overall Length            |       |
| L                         | 73    |
| Cutting length            |       |
| l                         | 16,00 |
| Chamfering                |       |
| 45°                       | 0,60  |
| Number of Flutes          |       |
| Z                         | 4     |
| Shank references standard |       |
| Shank ref.                | FORMB |

## Materials

|                                |  |
|--------------------------------|--|
| Steel < 800 n/mm <sup>2</sup>  |  |
| Steel < 1000 n/mm <sup>2</sup> |  |
| Grey cast iron                 |  |

## Coatings

Balinit® Alcrona (NIG)

## Alternative Coatings

Uncoated (SIL)

This tool is available in 20 diameters and 2 coatings.

Please consider the environment, before printing this document.