

HSS

SGR

013F

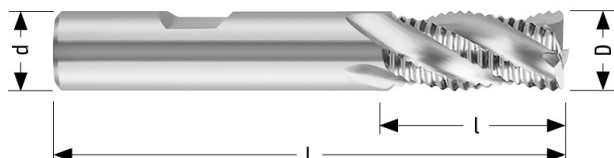
Frese a Sgrossare in HSSCo8



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Product Sheet

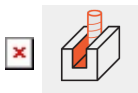
NIG013F28

Roughing end mill, regular version



ISO
1641/I
DIN
844K

$\lambda 30^\circ$
 $\gamma 12^\circ$



Details

Diameter of cutting edge	
D k12	28,00
Shank Diameter	
d	25,00
Overall Length	
L	121
Cutting length	
l	45,00
Chamfering	
45°	0,90
Number of Flutes	
Z	6
Shank references standard	
Shank ref.	FORMB

Materials

Steel < 800 n/mm ²	
Steel < 1000 n/mm ²	
Grey cast iron	

Coatings

Balinit® Alcrona (NIG)

Alternative Coatings

Uncoated (SIL)

This tool is available in 34 diameters and 2 coatings.

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