

HSS

SGR

013F

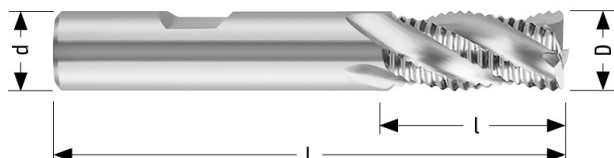
Frese a Sgrossare in HSSCo8



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Product Sheet

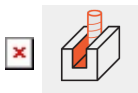
NIG013F22

Roughing end mill, regular version



ISO
1641/I
DIN
844K

$\lambda 30^\circ$
 $\gamma 12^\circ$



Details

Diameter of cutting edge D k12	22,00
Shank Diameter d	20,00
Overall Length L	104
Cutting length l	38,00
Chamfering 45°	0,70
Number of Flutes Z	4
Shank references standard Shank ref.	FORMB

Materials

Steel < 800 n/mm ²	
Steel < 1000 n/mm ²	
Grey cast iron	

Coatings

Balinit® Alcrona (NIG)

Alternative Coatings

Uncoated (SIL)

This tool is available in 34 diameters and 2 coatings.

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