

HM

HPC

113EVK

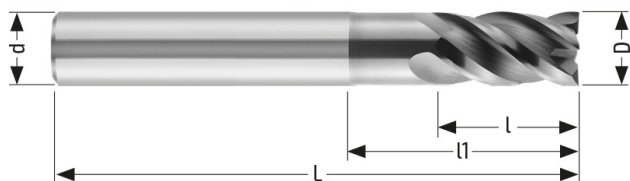
Frese ad alto rendimento



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Product Sheet

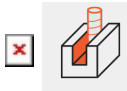
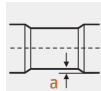
HMG113200EVK

4 flute end mill with variable helix and unequal flute spacing for
roughing and finishing for heavy material removal



6527 L
6528

λ 38°
 λ 41°



45°

Details

Diameter of cutting edge D e8	20,00
Shank Diameter d h5	20,00
Overall Length L	104
Cutting length l	30,00
Neck Relief Length l1	52,0
Neck Relief Depth a	0,20
Number of Flutes Z	4
Shank references standard Shank ref.	HA

Materials

Steel < 800 n/mm ²	
Steel < 1000 n/mm ²	
Steel < 1300 n/mm ²	
Grey cast iron	
Spheroidal cast iron	

Coatings

Balinit® Alcrona (HMG)

Alternative Coatings

Series normal



This tool is available in 8 diameters.

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