

HM

HPC

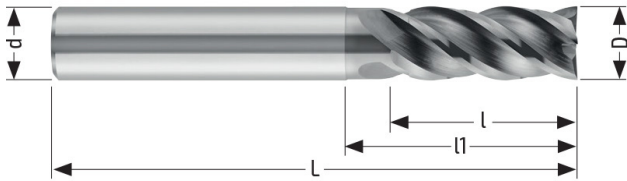
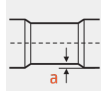
113EV

Frese ad alto rendimento

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Product Sheet

HMG113140EV

4 flute end mill with variable helix and unequal flute spacing for
roughing and finishing for heavy material removal

6527 L
6528 $\lambda 38^\circ$
 $\lambda 40^\circ$ 

45°

Details

Diameter of cutting edge D h10	14,00
Shank Diameter d h6	14,00
Overall Length L	83
Cutting length l	26,00
Neck Relief Length l1	36,0
Neck Relief Depth a	0,20
Chamfering 45°	0,05
Number of Flutes Z	4
Shank references standard Shank ref.	HA

Materials

Steel < 800 n/mm ²	
Steel < 1000 n/mm ²	
Steel < 1300 n/mm ²	
Grey cast iron	

Coatings

Balinit® Alcrona (HMG)

Alternative Coatings

(%HMG)

Balinit® Tisaflex (HMH)

This tool is available in 13 diameters and 3 coatings.



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