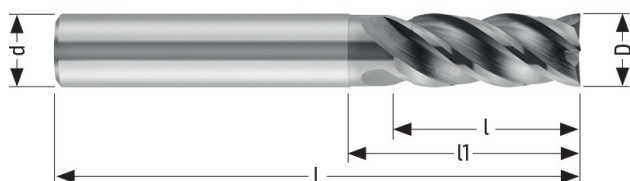




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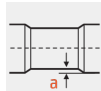
HMG113050REV05

4 flute end mill with variable helix and unequal flute spacing for
roughing and finishing for heavy material removal



6527 L
6528

$\lambda 38^\circ$
 $\lambda 40^\circ$



Details

Diameter of cutting edge D h10	5,00
Shank Diameter d h6	6,00
Overall Length L	57
Cutting length l	13,00
Neck Relief Length l1	18,0
Neck Relief Depth a	0,10
Corner Radius/Radius Cr/r	0,50
Number of Flutes Z	4
Shank references standard Shank ref.	HA

Materials

Steel < 800 n/mm ²	
Steel < 1000 n/mm ²	
Steel < 1300 n/mm ²	
Grey cast iron	

Coatings

Balinit® Alcrona (HMG)

Alternative Coatings

(%HMG)

Balinit® Tisaflex (HMH)

This tool is available in 13 diameters and 3 coatings.

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