

HMP

PHP

3251A

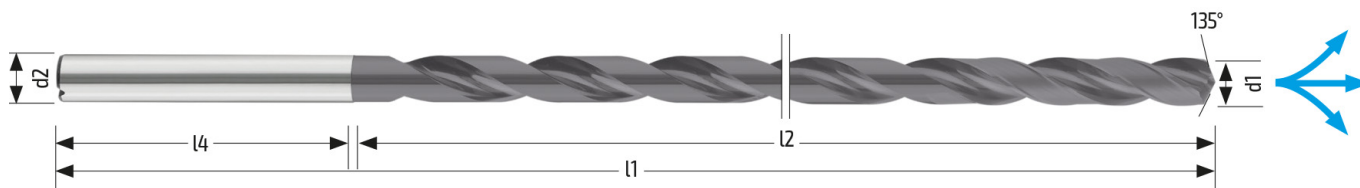
Punte HM per acciaio foratura profonda



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Product Sheet

HMC3251A100

25xD drill with internal coolant



Silmax
NORM

DIN
6535 HA
(Standard)

λ 30°



135°

Details

Diameter of cutting edge	
d1 h7	10,00
Shank Diameter	
d2 h6	10,00
Cutting length	
lu	253,00
Flute length	
l2	268,0
Shank length	
l4	40,0
Overall Length	
l1	310

Materials

Steel < 800 n/mm ²	
Steel < 1000 n/mm ²	
Steel < 1300 n/mm ²	
Grey cast iron	

Coatings

Balinit® Latuma (HMC)

Alternative Coatings

This tool is available in 13 diameters.

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