

HMP

PHP

3251A

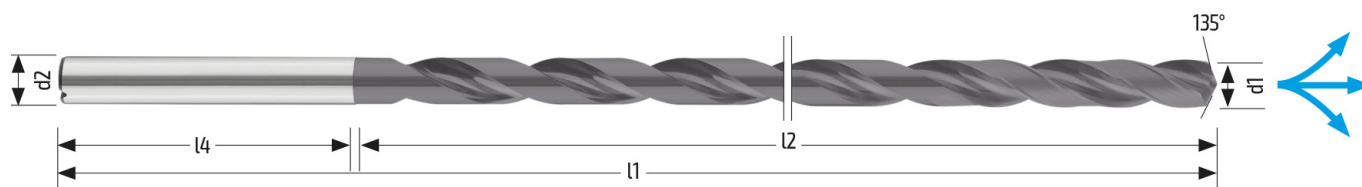
Punte HM per acciaio foratura profonda



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Product Sheet

HMC3251A090

25xD drill with internal coolant



Silmax
NORM

DIN
6535 HA
(Standard)

λ 30°



135°

Details

Diameter of cutting edge d1 h7	9,00
Shank Diameter d2 h6	9,00
Cutting length lu	225,00
Flute length l2	238,0
Shank length l4	40,0
Overall Length l1	280

Materials

Steel < 800 n/mm ²	
Steel < 1000 n/mm ²	
Steel < 1300 n/mm ²	
Grey cast iron	

Coatings

Balinit® Latuma (HMC)

Alternative Coatings

This tool is available in 13 diameters.

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