

HMP

PHS

3081S

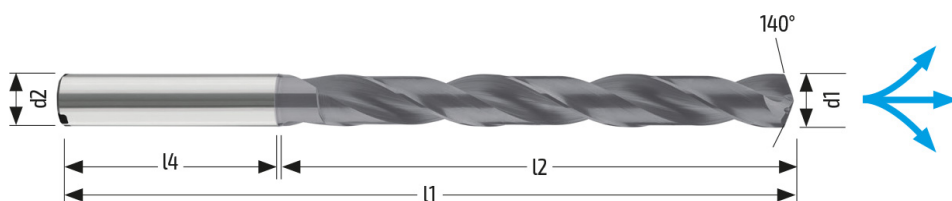
Punte HM per acciaio inox fino 8xD



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Product Sheet

HMC3081S196

8xD drill with internal coolant



Silmax
NORM

DIN
6535 HA
(Standard)

λ 30°



140°

Details

Diameter of cutting edge d1 h8	19,60
Shank Diameter d2 h6	20,00
Cutting length lu	168,00
Flute length l2	190,0
Shank length l4	50,0
Overall Length l1	244

Materials

Steel < 800 n/mm ²	
Steel < 1000 n/mm ²	
Ferritic/Martensitic steel	
Austenitic steel	
PH Duplex	
Grey cast iron	

Coatings

Balinit® Latuma (HMC)

Alternative Coatings

This tool is available in 171 diameters.

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