

HMP

PHS

3081S

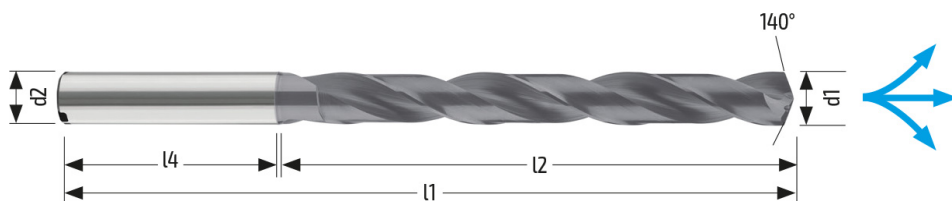
Punte HM per acciaio inox fino 8xD



Visit the online  
Product Sheet

## HMC3081S157

8xD drill with internal coolant



Silmax  
NORM

DIN  
6535 HA  
(Standard)

$\lambda$  30°



140°

### Details

|                                   |        |
|-----------------------------------|--------|
| Diameter of cutting edge<br>d1 h8 | 15,70  |
| Shank Diameter<br>d2 h6           | 16,00  |
| Cutting length<br>lu              | 133,00 |
| Flute length<br>l2                | 153,0  |
| Shank length<br>l4                | 48,0   |
| Overall Length<br>l1              | 203    |

### Materials

|                                |             |
|--------------------------------|-------------|
| Steel < 800 n/mm <sup>2</sup>  | <div></div> |
| Steel < 1000 n/mm <sup>2</sup> | <div></div> |
| Ferritic/Martensitic steel     | <div></div> |
| Austenitic steel               | <div></div> |
| PH Duplex                      | <div></div> |
| Grey cast iron                 | <div></div> |

### Coatings

Balinit® Latuma (HMC)

### Alternative Coatings

This tool is available in 171 diameters.

Please consider the environment, before printing this document.