

HMP

PHS

3031S

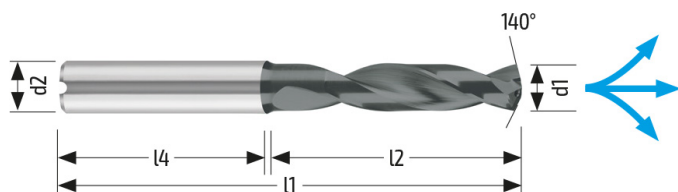
Punte HM per acciaio inox fino 8xD



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Product Sheet

HMC3031S096

3xD drill with internal coolant



DIN
6537K

DIN
6535 HA
(Standard)

λ 30°



140°

Details

Diameter of cutting edge d1 m7	9,60
Shank Diameter d2 h6	10,00
Cutting length lu	35,00
Flute length l2	47,0
Shank length l4	40,0
Overall Length l1	89

Materials

Steel < 800 n/mm ²	
Steel < 1000 n/mm ²	
Ferritic/Martensitic steel	
Austenitic steel	
PH Duplex	
Grey cast iron	

Coatings

Balinit® Latuma (HMC)

Alternative Coatings

This tool is available in 171 diameters.

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