

HMP

PHS

3031S

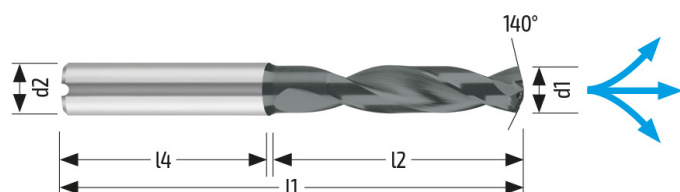
Punte HM per acciaio inox fino 8xD



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Product Sheet

HMC3031S044

3xD drill with internal coolant



DIN
6537K

DIN
6535 HA
(Standard)

λ 30°



140°

Details

Diameter of cutting edge d1 m7	4,40
Shank Diameter d2 h6	6,00
Cutting length lu	17,00
Flute length l2	24,0
Shank length l4	36,0
Overall Length l1	66

Materials

Steel < 800 n/mm ²	
Steel < 1000 n/mm ²	
Ferritic/Martensitic steel	
Austenitic steel	
PH Duplex	
Grey cast iron	

Coatings

Balinit® Latuma (HMC)

Alternative Coatings

This tool is available in 171 diameters.

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