

HMP

PHM

3081U

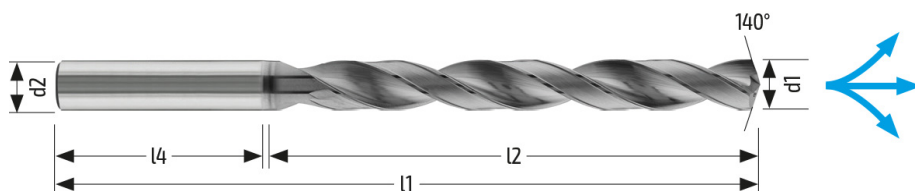
Punte alto rendimento



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Product Sheet

HM03081U158

8xD Drill with internal coolant



DIN
6537L

DIN
6535 HA
(Standard)

λ 30°



Details

Diameter of cutting edge d1 h8	15,80
Shank Diameter d2 h6	16,00
Cutting length lu	133,00
Overall Length l1	203

Materials

Steel < 800 n/mm ²	
Steel < 1000 n/mm ²	
Steel < 1300 n/mm ²	
Mould steel	
Ferritic/Martensitic steel	
Austenitic steel	
PH Duplex	
Grey cast iron	
Spheroidal cast iron	
Aluminium	
Copper	
Difficult-to-machine Superalloys	
Very difficult-to-machine Superalloys	

Coatings

Balinit® Latuma (HMC)

Alternative Coatings

Titanium	
Hardened steel 32 ÷ 42 HRC	
Hardened steel 42 ÷ 52 HRC	

This tool is available in 131 diameters.

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