

HM

HRC

T144A

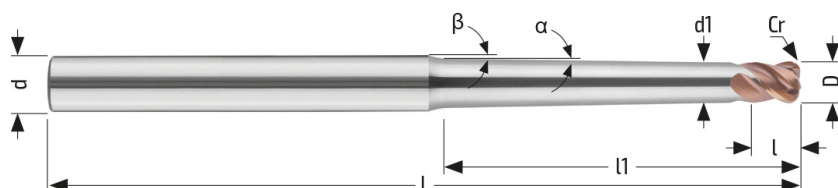
Frese per stampi



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Product Sheet

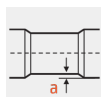
F1144SH00500008

4 Flutes corner radius end mill unequal flute spacing for roughing
with tapered neck relief



Silmax
NORM

$\lambda 42^\circ$
 $\lambda 44^\circ$



Cr

Details

Diameter of cutting edge	
D h6	5,00
Corner Radius/Radius	
Cr/r	1,20
Cutting length	
l	5,00
Neck Relief Length	
l1	35,0
Neck Angle	
α	0,9
Overall Length	
L	78
Shank Diameter	
d h5	8,00

Materials

Steel < 800 n/mm ²	
Steel < 1000 n/mm ²	
Steel < 1300 n/mm ²	
Grey cast iron	
Spheroidal cast iron	
Hardened steel 42 ÷ 52 HRC	
Hardened steel 52 to 62 HRC	

Coatings

Balinit® Tisaflex (HMH)

Alternative Coatings

Series long



This tool is available in 8 diameters.

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