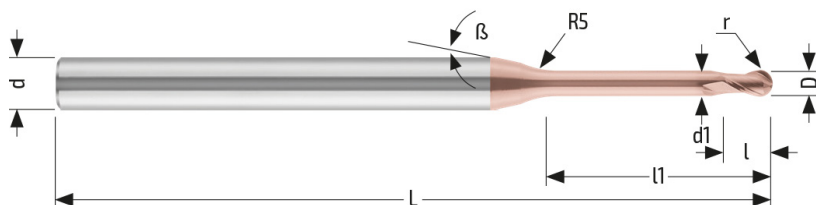


HM HRC 07220 Frese per stampi


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Product Sheet

F07220H00150008

2 flute ball nose end mill for ribbing



Details

Diameter of cutting edge D +0/-0,02	1,50
Corner Radius/Radius Cr/r	0,75
Cutting length l	1,35
Neck Relief Length l1	10,0
Neck diameter d1	1,45
Engaged Angle β	12,0
Overall Length L	50
Shank Diameter d h6	4,00
ε 0,5°	
ε 0,5°	11,07
ε 1,0°	
ε 1,0°	11,44
ε 2,0°	
ε 2,0°	12,00
ε 3,0°	
ε 3,0°	12,45
Number of Flutes Z	2
Shank references standard Rif. gambo	HA

Materials

Steel < 1300 n/mm ²	
Hardened steel 32 ÷ 42 HRC	
Hardened steel 42 ÷ 52 HRC	
Hardened steel 52 to 62 HRC	

Coatings

Balinit® Tisaflex (HMH)

Alternative Coatings

This tool is available in 8 diameters.

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