

HM

HRC

07220

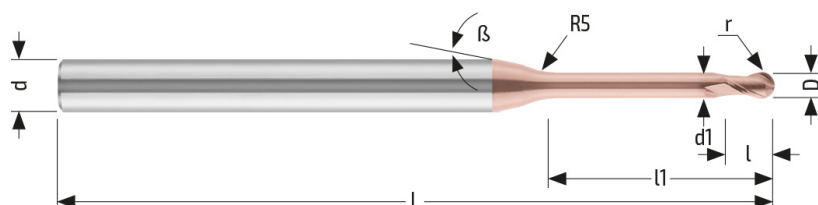
Frese per stampi



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Product Sheet

F07220H00100005

2 flute ball nose end mill for ribbing



Details

Diameter of cutting edge D +0/-0,02	1,00
Corner Radius/Radius Cr/r	0,50
Cutting length l	0,80
Neck Relief Length l1	10,0
Neck diameter d1	0,95
Engaged Angle β	12,0
Overall Length L	50
Shank Diameter d h6	4,00
ε 0,5°	
ε 0,5°	11,08
ε 1,0°	
ε 1,0°	11,45
ε 2,0°	
ε 2,0°	12,02
ε 3,0°	
ε 3,0°	12,47
Number of Flutes Z	2
Shank references standard Rif. gambo	HA

Materials

Steel < 1300 n/mm ²	
Hardened steel 32 ÷ 42 HRC	
Hardened steel 42 ÷ 52 HRC	
Hardened steel 52 to 62 HRC	

Coatings

Balinit® Tisaflex (HMH)

Alternative Coatings

This tool is available in 8 diameters.

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