

HM

HRC

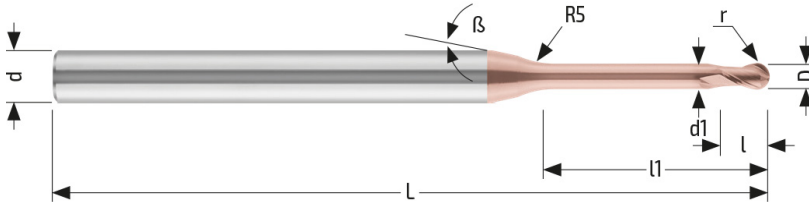
07220

Frese per stampi

Visit the online
Product Sheet

F07220H00100003

2 flute ball nose end mill for ribbing

Silmax
NORM $\lambda 30^\circ$ 

Details

Diameter of cutting edge D +0/-0,02	1,00
Corner Radius/Radius Cr/r	0,50
Cutting length l	0,80
Neck Relief Length l1	6,0
Neck diameter d1	0,95
Engaged Angle β	12,0
Overall Length L	50
Shank Diameter d h6	4,00
$\varepsilon 0,5^\circ$	
$\varepsilon 0,5^\circ$	6,90
$\varepsilon 1,0^\circ$	
$\varepsilon 1,0^\circ$	7,18
$\varepsilon 2,0^\circ$	
$\varepsilon 2,0^\circ$	7,63
$\varepsilon 3,0^\circ$	
$\varepsilon 3,0^\circ$	8,00
Number of Flutes Z	2
Shank references standard Rif. gambo	HA

Materials

Steel < 1300 n/mm ²	
Hardened steel 32 ÷ 42 HRC	
Hardened steel 42 ÷ 52 HRC	
Hardened steel 52 to 62 HRC	

Coatings

Balinit® Tisaflex (HMH)

Alternative Coatings

This tool is available in 8 diameters.

 Please consider the environment, before printing this document.