

HM

HRC

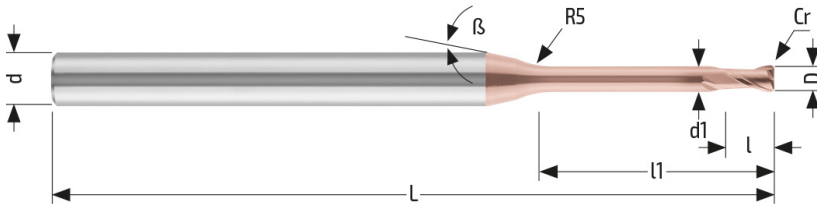
07210

Frese per stampi

Visit the online
Product Sheet

F07210H00150022

2 flute corner radius end mill for ribbing

Silmax
NORM $\lambda 30^\circ$ 

Details

Diameter of cutting edge D +0/-0,02	1,50
Corner Radius/Radius Cr/r	0,20
Cutting length l	2,25
Neck Relief Length l1	10,0
Neck diameter d1	1,45
Engaged Angle β	12,0
Overall Length L	50
Shank Diameter d h6	4,00
$\varepsilon 0,5^\circ$	
$\varepsilon 0,5^\circ$	11,07
$\varepsilon 1,0^\circ$	
$\varepsilon 1,0^\circ$	11,44
$\varepsilon 2,0^\circ$	
$\varepsilon 2,0^\circ$	12,00
$\varepsilon 3,0^\circ$	
$\varepsilon 3,0^\circ$	12,45
Number of Flutes Z	2
Shank references standard Rif. gambo	HA

Materials

Hardened steel 42 ÷ 52 HRC

Hardened steel 52 to 62 HRC

Coatings

Balinit® Tisaflex (HMH)

Alternative Coatings

This tool is available in 8 diameters.

 Please consider the environment, before printing this document.