

HM

HRC

07210

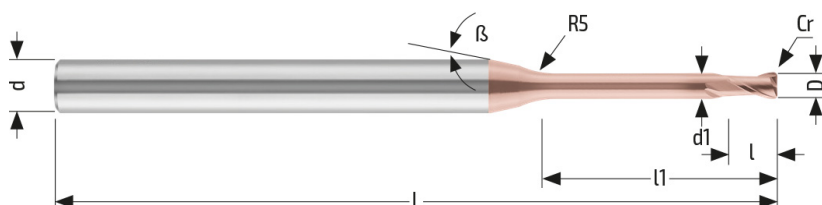
Frese per stampi



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Product Sheet

F07210H00120026

2 flute corner radius end mill for ribbing



Silmax
NORM

$\lambda 30^\circ$



Coatings

Balinit® Tisaflex (HMH)

Alternative Coatings

Details

Diameter of cutting edge D +0/-0,02	1,20
Corner Radius/Radius Cr/r	0,30
Cutting length l	1,80
Neck Relief Length l1	4,0
Neck diameter d1	1,15
Engaged Angle β	12,0
Overall Length L	50
Shank Diameter d h6	4,00
$\epsilon 0,5^\circ$	
$\epsilon 0,5^\circ$	4,78
$\epsilon 1,0^\circ$	
$\epsilon 1,0^\circ$	5,00
$\epsilon 2,0^\circ$	
$\epsilon 2,0^\circ$	5,37
$\epsilon 3,0^\circ$	
$\epsilon 3,0^\circ$	5,68
Number of Flutes Z	2
Shank references standard Rif. gambo	HA

Materials

Hardened steel 42 ÷ 52 HRC

Hardened steel 52 to 62 HRC

This tool is available in 8 diameters.

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