

HM

HRC

06220

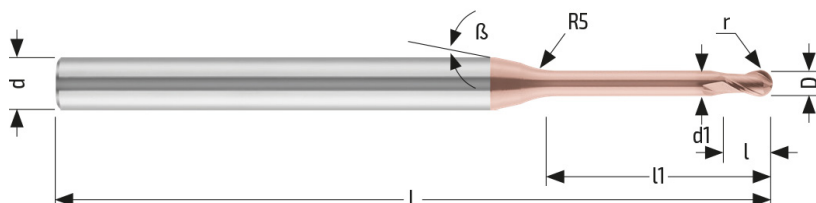
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Product Sheet

F06220H00300008

2 flute ball nose end mill for ribbing with reinforced shank



Details

Diameter of cutting edge D +0/-0,02	3,00
Corner Radius/Radius Cr/r	1,50
Cutting length l	2,50
Neck Relief Length l1	20,0
Neck diameter d1	2,90
Engaged Angle β	12,0
Overall Length L	60
Shank Diameter d h6	6,00
ε 0,5°	
ε 0,5°	21,48
ε 1,0°	
ε 1,0°	21,98
ε 2,0°	
ε 2,0°	22,70
ε 3,0°	
ε 3,0°	23,24
Number of Flutes Z	2
Shank references standard Rif. gambo	HA

Materials

Hardened steel 42 ÷ 52 HRC	
Hardened steel 52 to 62 HRC	

Coatings

Balinit® Tisaflex (HMH)

Alternative Coatings

This tool is available in 9 diameters.

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