

HM

HRC

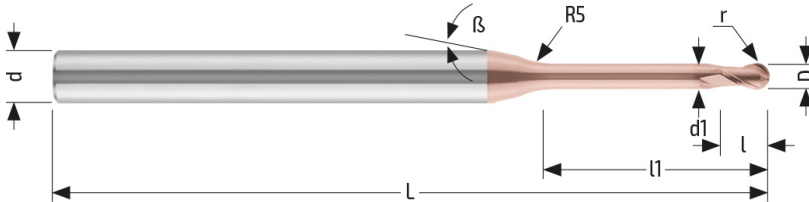
06220

Frese per stampi

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Product Sheet

# F06220H00200008

2 flute ball nose end mill for ribbing with reinforced shank

Silmax  
NORM

λ 30°



## Details

|                                         |       |
|-----------------------------------------|-------|
| Diameter of cutting edge<br>D +0/-0,02  | 2,00  |
| Corner Radius/Radius<br>Cr/r            | 1,00  |
| Cutting length<br>l                     | 1,70  |
| Neck Relief Length<br>l1                | 10,0  |
| Neck diameter<br>d1                     | 1,90  |
| Engaged Angle<br>β                      | 12,0  |
| Overall Length<br>L                     | 50    |
| Shank Diameter<br>d h6                  | 6,00  |
| ε 0,5°                                  |       |
| ε 0,5°                                  | 11,17 |
| ε 1,0°                                  |       |
| ε 1,0°                                  | 11,51 |
| ε 2,0°                                  |       |
| ε 2,0°                                  | 12,04 |
| ε 3,0°                                  |       |
| ε 3,0°                                  | 12,47 |
| Number of Flutes<br>Z                   | 2     |
| Shank references standard<br>Rif. gambo | HA    |

## Materials

Hardened steel 42 ÷ 52 HRC

Hardened steel 52 to 62 HRC

## Coatings

Balinit® Tisaflex (HMH)

## Alternative Coatings

This tool is available in 9 diameters.

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