

HM

HRC

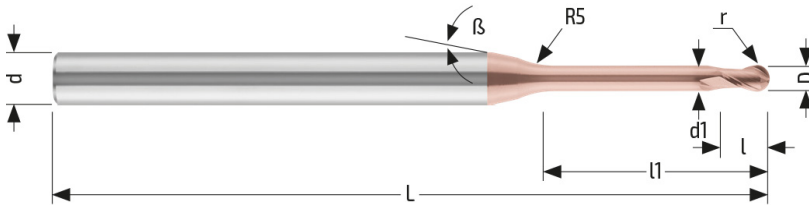
06220

Frese per stampi

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Product Sheet

F06220H00200008

2 flute ball nose end mill for ribbing with reinforced shank

Silmax
NORM $\lambda 30^\circ$ 

Details

Diameter of cutting edge D +0/-0,02	2,00
Corner Radius/Radius Cr/r	1,00
Cutting length l	1,70
Neck Relief Length l1	10,0
Neck diameter d1	1,90
Engaged Angle β	12,0
Overall Length L	50
Shank Diameter d h6	6,00
$\epsilon 0,5^\circ$	
$\epsilon 0,5^\circ$	11,17
$\epsilon 1,0^\circ$	
$\epsilon 1,0^\circ$	11,51
$\epsilon 2,0^\circ$	
$\epsilon 2,0^\circ$	12,04
$\epsilon 3,0^\circ$	
$\epsilon 3,0^\circ$	12,47
Number of Flutes Z	2
Shank references standard Rif. gambo	HA

Materials

Hardened steel 42 ÷ 52 HRC

Hardened steel 52 to 62 HRC

Coatings

Balinit® Tisaflex (HMH)

Alternative Coatings

This tool is available in 9 diameters.

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