

HM

HRC

06220

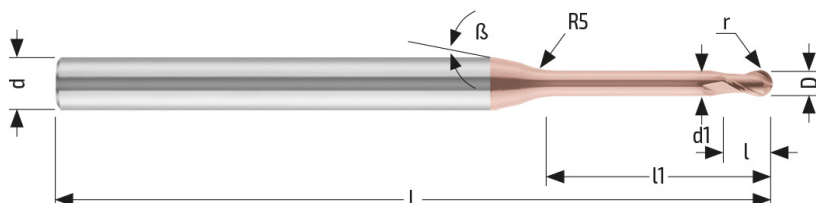
Frese per stampi



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Product Sheet

F06220H00100004

2 flute ball nose end mill for ribbing with reinforced shank



Silmax
NORM

λ 30°



Details

Diameter of cutting edge D +0/-0,02	1,00
Corner Radius/Radius Cr/r	0,50
Cutting length l	0,80
Neck Relief Length l1	8,0
Neck diameter d1	0,95
Engaged Angle β	12,0
Overall Length L	50
Shank Diameter d h6	6,00
ε 0,5°	
ε 0,5°	8,99
ε 1,0°	
ε 1,0°	9,33
ε 2,0°	
ε 2,0°	9,84
ε 3,0°	
ε 3,0°	10,25
Number of Flutes Z	2
Shank references standard Rif. gambo	HA

Materials

Hardened steel 42 ÷ 52 HRC

Hardened steel 52 to 62 HRC

Coatings

Balinit® Tisaflex (HMH)

Alternative Coatings

This tool is available in 9 diameters.

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