

HM

HRC

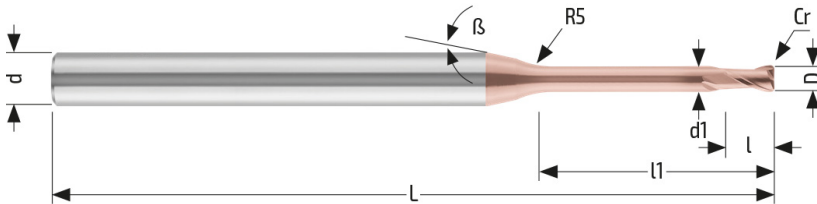
06210

Frese per stampi

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Product Sheet

F06210H00250027

2 flute corner radius end mill for ribbing with reinforced shank

Silmax
NORM $\lambda 30^\circ$ 

Cr

Details

Diameter of cutting edge D +0/-0,02	2,50
Corner Radius/Radius Cr/r	0,20
Cutting length l	3,75
Neck Relief Length l1	24,0
Neck diameter d1	2,40
Engaged Angle β	20,0
Overall Length L	60
Shank Diameter d h6	6,00
$\varepsilon 0,5^\circ$	
$\varepsilon 0,5^\circ$	25,60
$\varepsilon 1,0^\circ$	
$\varepsilon 1,0^\circ$	26,15
$\varepsilon 2,0^\circ$	
$\varepsilon 2,0^\circ$	26,93
$\varepsilon 3,0^\circ$	
$\varepsilon 3,0^\circ$	27,50
Number of Flutes Z	2
Shank references standard Rif. gambo	HA

Materials

Hardened steel 42 ÷ 52 HRC

Hardened steel 52 to 62 HRC

Coatings

Balinit® Tisaflex (HMH)

Alternative Coatings

This tool is available in 9 diameters.

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