

HM

HRC

06210

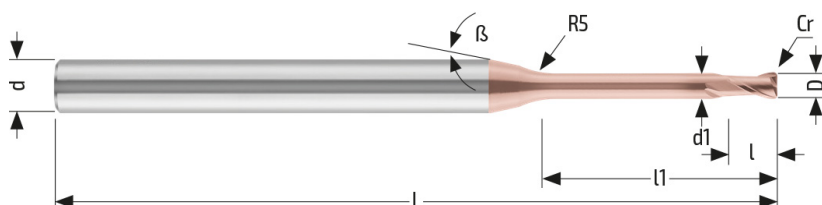
Frese per stampi



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Product Sheet

F06210H00150021

2 flute corner radius end mill for ribbing with reinforced shank



Silmax
NORM

$\lambda 30^\circ$



Cr

Details

Diameter of cutting edge D +0/-0,02	1,50
Corner Radius/Radius Cr/r	0,20
Cutting length l	2,25
Neck Relief Length l1	6,0
Neck diameter d1	1,45
Engaged Angle β	12,0
Overall Length L	50
Shank Diameter d h6	6,00
$\epsilon 0,5^\circ$	
$\epsilon 0,5^\circ$	6,88
$\epsilon 1,0^\circ$	
$\epsilon 1,0^\circ$	7,16
$\epsilon 2,0^\circ$	
$\epsilon 2,0^\circ$	7,61
$\epsilon 3,0^\circ$	
$\epsilon 3,0^\circ$	7,97
Number of Flutes Z	2
Shank references standard Rif. gambo	HA

Materials

Hardened steel 42 ÷ 52 HRC

Hardened steel 52 to 62 HRC

Coatings

Balinit® Tisaflex (HMH)

Alternative Coatings

This tool is available in 9 diameters.

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