

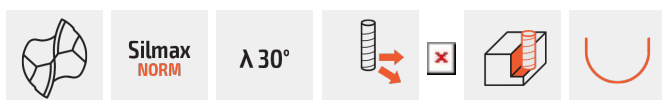
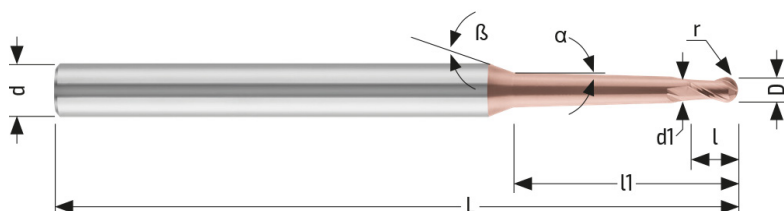
HM	HRC	05220	Frese per stampi
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Product Sheet

F05220H00300003

2 flute ball nose end mill for ribbing with tapered neck and reinforced shank



Details

Diameter of cutting edge D +0/-0,02	3,00
Corner Radius/Radius Cr/r	1,50
Cutting length l	2,50
Neck Relief Length l1	14,0
Neck diameter d1	2,90
Neck Angle α	0,4
Engaged Angle β	12,0
Overall Length L	60
Shank Diameter d h6	6,00
ε 0,5°	
ε 0,5°	14,38
ε 1,0°	
ε 1,0°	14,96
ε 2,0°	
ε 2,0°	16,28
ε 3,0°	
ε 3,0°	17,90
Number of Flutes Z	2

Materials

Hardened steel 42 ÷ 52 HRC	
Hardened steel 52 to 62 HRC	

Coatings

Balinit® Tisaflex (HMH)

Alternative Coatings

Shank references standard
Rif. gambo HA

This tool is available in 9 diameters.

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