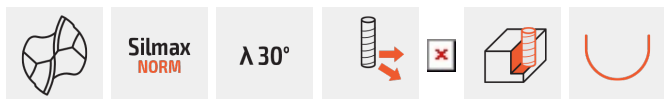
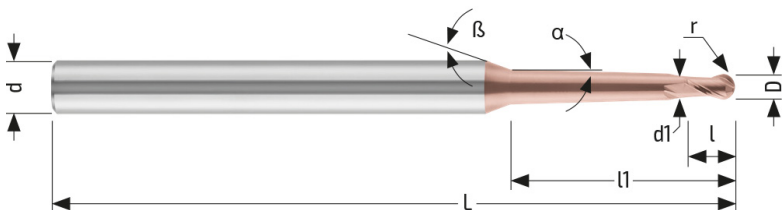


HM HRC 05220 Frese per stampi


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Product Sheet

F05220H00120063

2 flute ball nose end mill for ribbing with tapered neck and reinforced shank



Details

Diameter of cutting edge D +0/-0,02	1,20
Corner Radius/Radius Cr/r	0,60
Cutting length l	1,00
Neck Relief Length l1	38,0
Neck diameter d1	1,15
Neck Angle α	1,9
Engaged Angle β	15,0
Overall Length L	78
Shank Diameter d h6	6,00
ε 0,5°	
ε 0,5°	2,16
ε 1,0°	
ε 1,0°	3,03
ε 2,0°	
ε 2,0°	38,44
ε 3,0°	
ε 3,0°	41,51
Number of Flutes Z	2

Materials

Hardened steel 42 ÷ 52 HRC	
Hardened steel 52 to 62 HRC	

Coatings

Balinit® Tisaflex (HMH)

Alternative Coatings

Shank references standard
Rif. gambo HA

This tool is available in 9 diameters.

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