

Silsaving

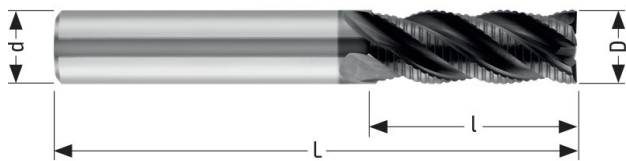
Frese alte prestazioni

897S

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Product Sheet

# 897SW D.12

4 flute roughing end mill with with unequal flute spacing regular  
version



6527 L

 $\lambda 30^\circ$ 

45°

## Details

|                                         |       |
|-----------------------------------------|-------|
| Diameter of cutting edge<br>D h11       | 12,00 |
| Shank Diameter<br>d h6                  | 12,00 |
| Overall Length<br>L                     | 83    |
| Cutting length<br>l                     | 26,00 |
| Chamfering<br>45° ±0,3                  | 0,60  |
| Number of Flutes<br>Z                   | 4     |
| Shank references standard<br>Shank ref. | HB    |

## Materials

|                                |  |
|--------------------------------|--|
| Steel < 800 n/mm <sup>2</sup>  |  |
| Steel < 1000 n/mm <sup>2</sup> |  |
| Steel < 1300 n/mm <sup>2</sup> |  |
| Grey cast iron                 |  |

## Coatings

Balinit® Alcrona (HMG)

## Alternative Coatings

## Series normal



This tool is available in 7 diameters.



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