

Silsaving

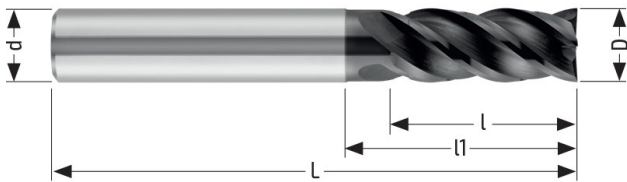
Frese alte prestazioni

895S

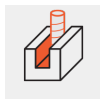
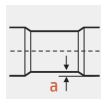
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Product Sheet

# 895SW D.16

4 flute end mill regular version with variable helix and unequal flute spacing



6527 L

 $\lambda$  38°  
 $\lambda$  40°

## Details

|                                         |       |
|-----------------------------------------|-------|
| Diameter of cutting edge<br>D h10       | 16,00 |
| Shank Diameter<br>d h6                  | 16,00 |
| Overall Length<br>L                     | 92    |
| Cutting length<br>l                     | 32,00 |
| Neck Relief Length<br>l1                | 42,0  |
| Neck Relief Depth<br>a                  | 0,20  |
| Chamfering<br>45°<br>' +0,05/+0         | 0,05  |
| Number of Flutes<br>Z                   | 4     |
| Shank references standard<br>Shank ref. | HB    |

## Materials

|                                |  |
|--------------------------------|--|
| Steel < 800 n/mm <sup>2</sup>  |  |
| Steel < 1000 n/mm <sup>2</sup> |  |
| Steel < 1300 n/mm <sup>2</sup> |  |
| Grey cast iron                 |  |

## Coatings

Balinit® Alcrona (HMG)

## Alternative Coatings

## Series normal



This tool is available in 11 diameters.

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