

Silsaving

Frese alte prestazioni

895S

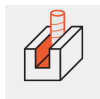
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Product Sheet

# 895S D. 5 CR05

4 flute end mill regular version with variable helix and unequal flute spacing



6527 L

 $\lambda 38^\circ$   
 $\lambda 40^\circ$ 

Cr

## Details

|                                         |       |
|-----------------------------------------|-------|
| Diameter of cutting edge<br>D h10       | 5,00  |
| Shank Diameter<br>d h6                  | 6,00  |
| Overall Length<br>L                     | 57    |
| Cutting length<br>l                     | 13,00 |
| Neck Relief Length<br>l1                | 18,0  |
| Neck Relief Depth<br>a                  | 0,10  |
| Corner Radius/Radius<br>Cr/r            | 0,50  |
| Number of Flutes<br>Z                   | 4     |
| Shank references standard<br>Shank ref. | HA    |

## Materials

|                                |  |
|--------------------------------|--|
| Steel < 800 n/mm <sup>2</sup>  |  |
| Steel < 1000 n/mm <sup>2</sup> |  |
| Steel < 1300 n/mm <sup>2</sup> |  |
| Grey cast iron                 |  |

## Coatings

Balinit® Alcrona (HMG)

## Alternative Coatings

## Series normal



This tool is available in 11 diameters.

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