

Silsaving

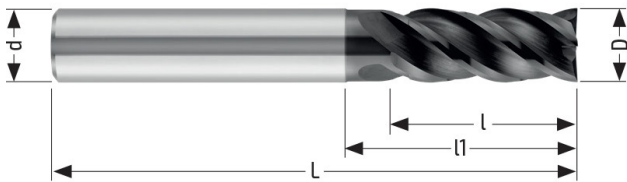
Frese alte prestazioni

895S

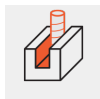
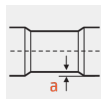
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Product Sheet

895S D.18

4 flute end mill regular version with variable helix and unequal flute spacing



6527 L

 λ 38°
 λ 40°

45°

Details

Diameter of cutting edge D h10	18,00
Shank Diameter d h6	18,00
Overall Length L	92
Cutting length l	32,00
Neck Relief Length l1	42,0
Neck Relief Depth a	0,20
Chamfering 45° '+0,05/+0	0,05
Number of Flutes Z	4
Shank references standard Shank ref.	HA

Materials

Steel < 800 n/mm ²	
Steel < 1000 n/mm ²	
Steel < 1300 n/mm ²	
Grey cast iron	

Coatings

Balinit® Alcrona (HMG)

Alternative Coatings

Series normal



This tool is available in 11 diameters.

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