

Silsaving

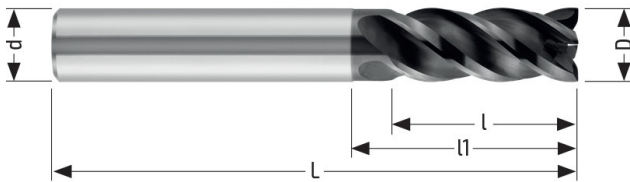
Frese alte prestazioni

893S

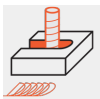
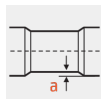
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Product Sheet

893S D.20

4 flute multi-purpose end mill with unequal flute spacing suitable
for ramp milling



6527 L

 λ 35°

Details

Diameter of cutting edge D h10	20,00
Shank Diameter d h6	20,00
Overall Length L	104
Cutting length l	38,00
Neck Relief Length l1	52,0
Neck Relief Depth a	0,20
Chamfering 45° ' +0,05/+0	0,50
Number of Flutes Z	4
Shank references standard Shank ref.	HA

Materials

Steel < 800 n/mm ²	
Steel < 1000 n/mm ²	
Steel < 1300 n/mm ²	
Grey cast iron	

Coatings

Balinit® Alcrona (HMG)

Alternative Coatings

This tool is available in 8 diameters.



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