

Silsaving

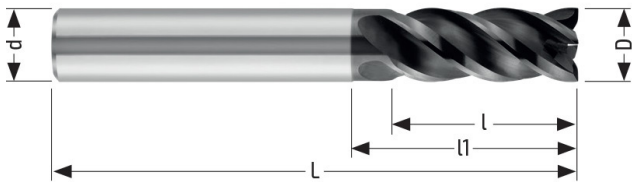
Frese alte prestazioni

893S

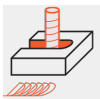
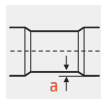
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Product Sheet

# 893S D.16

4 flute multi-purpose end mill with unequal flute spacing suitable  
for ramp milling



6527 L

 $\lambda$  35°

## Details

|                                         |       |
|-----------------------------------------|-------|
| Diameter of cutting edge<br>D h10       | 16,00 |
| Shank Diameter<br>d h6                  | 16,00 |
| Overall Length<br>L                     | 92    |
| Cutting length<br>l                     | 32,00 |
| Neck Relief Length<br>l1                | 42,0  |
| Neck Relief Depth<br>a                  | 0,20  |
| Chamfering<br>45°<br>' +0,05/+0         | 0,45  |
| Number of Flutes<br>Z                   | 4     |
| Shank references standard<br>Shank ref. | HA    |

## Materials

|                                |             |
|--------------------------------|-------------|
| Steel < 800 n/mm <sup>2</sup>  | <div></div> |
| Steel < 1000 n/mm <sup>2</sup> | <div></div> |
| Steel < 1300 n/mm <sup>2</sup> | <div></div> |
| Grey cast iron                 | <div></div> |

## Coatings

Balinit® Alcrona (HMG)

## Alternative Coatings

This tool is available in 8 diameters.



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