

Silsaving

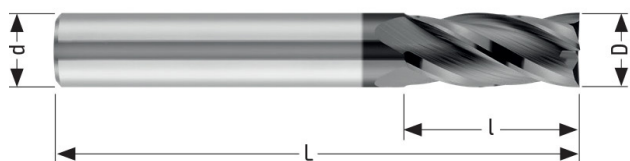
Frese multiapplicazione

856S

Visit the online  
Product Sheet

# 856S D.20 CR20

4 flute end mill regular version

6527 L  
6528 $\lambda 30^\circ$ 

Cr

## Details

|                           |       |
|---------------------------|-------|
| Diameter of cutting edge  |       |
| D h10                     | 20,00 |
| Shank Diameter            |       |
| d h6                      | 20,00 |
| Overall Length            |       |
| L                         | 104   |
| Cutting length            |       |
| l                         | 38,00 |
| Corner Radius/Radius      |       |
| Cr/r                      | 2,00  |
| Number of Flutes          |       |
| Z                         | 4     |
| Shank references standard |       |
| Shank ref.                | HA    |

## Materials

|                                |  |
|--------------------------------|--|
| Steel < 800 n/mm <sup>2</sup>  |  |
| Steel < 1000 n/mm <sup>2</sup> |  |
| Grey cast iron                 |  |

## Coatings

Balinit® Alcrona (HMG)

## Alternative Coatings

## Series normal



This tool is available in 25 diameters.



Please consider the environment, before printing this document.