

Silsaving

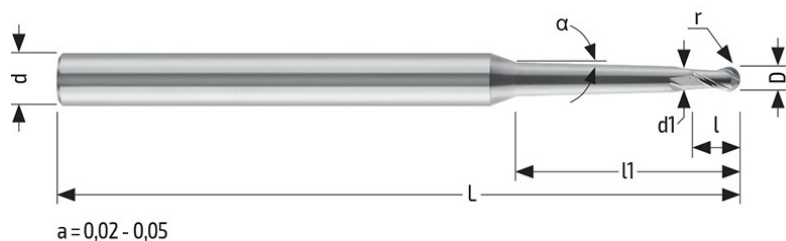
Frese micro

804S

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Product Sheet

804S 2,5X25

2 flute ball nose end mill for deep milling



a = 0,02 - 0,05

Silmax
NORM $\lambda 30^\circ$ 

Details

Diameter of cutting edge	
D	2,50
Shank Diameter	
d h6	4,00
Overall Length	
L	80
Cutting length	
l	3,70
Neck Relief Length	
l1	25,0
Neck Relief Depth	
a	0,05
Corner Radius/Radius	
Cr/r	1,25
Number of Flutes	
Z	2
Shank references standard	
Shank ref.	HA

Materials

Steel < 800 n/mm²Steel < 1000 n/mm²

Grey cast iron

Coatings

Balinit® Alcrona (HMG)

Alternative Coatings

This tool is available in 5 diameters.

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