

Silsaving

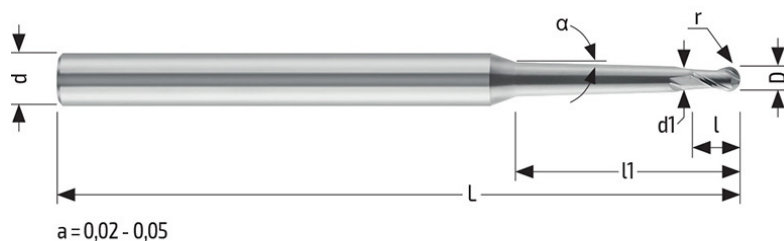
Frese micro

804S

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Product Sheet

804S 1,5X6

2 flute ball nose end mill for deep milling

 $a = 0,02 - 0,05$ Silmax
NORM $\lambda 30^\circ$ 

Details

Diameter of cutting edge	
D	1,50
Shank Diameter	
d h6	3,00
Overall Length	
L	39
Cutting length	
l	2,25
Neck Relief Length	
l1	6,0
Neck Relief Depth	
a	0,03
Corner Radius/Radius	
Cr/r	0,75
Number of Flutes	
Z	2
Shank references standard	
Shank ref.	HA

Materials

Steel < 800 n/mm²Steel < 1000 n/mm²

Grey cast iron

Coatings

Balinit® Alcrona (HMG)

Alternative Coatings

This tool is available in 5 diameters.

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